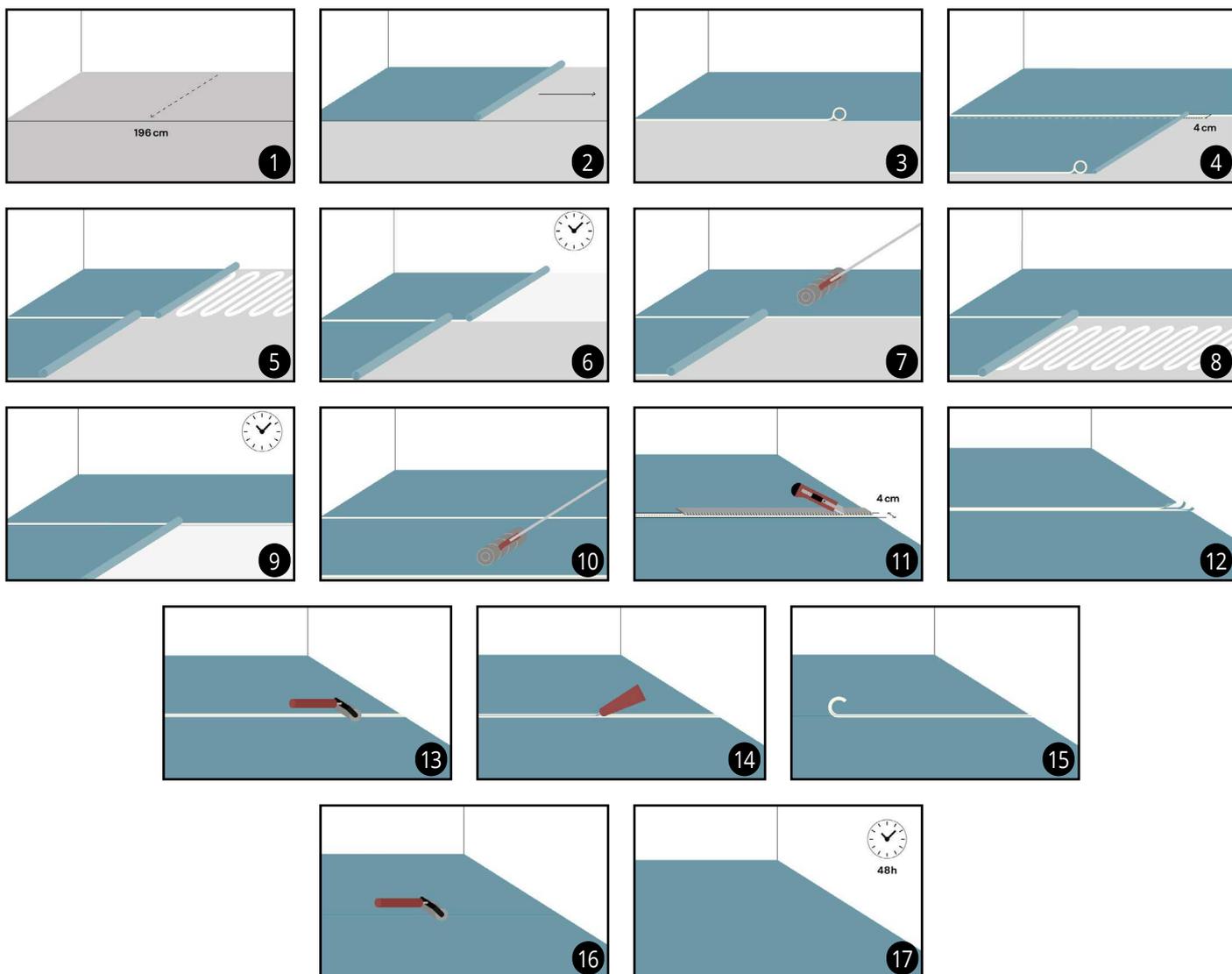


## INSTALLATION GUIDE

## Linkfloor Roll Contract



Linkfloor Roll products are presented in roll-packed (2000mm wide). Linkfloor is made with vinyl material backed with PVC with a Polyester and Glass fiber core with a unique design and texture. Totally waterproof, anti-bacterial, color-fastness resistant to light and very easy maintenance.

The rolls must be acclimated for 24 hours, open and placed in the installation area (this process should be performed to avoid creases and to ease the installation process). During this time, if there is any fault or difference in shade they can be detected and reported. If during installation you detect a problem of shade difference or a fault in the material, the installation must be stopped and the supplier reported.

The technical data sheet of the product, which can be checked on the website [www.anticcolonial.com](http://www.anticcolonial.com), cannot reflect all the applications and conditions involved in the use of a material, so in case of situations not described in the data sheet, it is recommended to consult our technical department.

Materials with different shades/production batches cannot be mixed, unless expressly approved by L'Antic Colonial. Check that all the material comes from the same collection and is made in the same batch.

#### REQUIREMENT OF BASE CONDITION

Note the following requirements depending on the different surface material:

Concrete: Standard system shall be followed. Moisture less than 2.5% CM or 2% in water radiant heating. If substrate moisture conditions are not within standards, treat with a high performance epoxy based control system in humid environments and wait until completely dry.  
Wood: Standard practice shall be followed. Please do not install our flooring products directly over plywood, treated wood or other uneven

or unstable wood substrates.

Always make sure the surface is clean, completely dry, flat and free of cracks. Rough texture and mold-free.

Dirt on the surface will affect the performance of adhesive and may telegraph to the surface once installed.

The subfloor must be checked for correct planimetry. Any irregularities of more than 2 mm over a length of more than 1 m must be corrected, also for irregularities of more than 3 mm over a length of 2 m. Vertical surface irregularities of more than 1.2 mm are not allowed.

#### ADHESIVES AND SEALER

For best results you should use the appropriate adhesive for the different installation areas and follow the manufacturer's recommendations for use. The adhesive recommended by L'Antic Colonial is Butech's LINKFLOOR FIX.

Cold welding is recommended for roll installation and joints, LINKFLOOR SOLDADURA EN FRÍO 132ml

When fixing the flooring to the stairs, a protection mould is required for the front edge of each stair.

-Wet areas: The adhesive must be applied on a dry, moisture-free substrate. In wet areas, a perfect seal between the joints is essential...

#### UNDERFLOOR HEAT SYSTEM

When installed on floors with under floor heat system, the temperature of surface cannot be higher than 29°C. Install your floor at least 7 days after the installation of under floor heat system is completed.

#### INSTALLATION

We highly recommend Linkfloor Roll to be installed by a professional carpet fitter.

Before installation, we recommend to draw a draft of laying plan and always follow the lengthwise direction to avoid too many joints

seams. Make sure our products lay in the same sense (refer to the arrow sign marked on the back side of our products).

Our products are laid by gluing onto any dry and clean surface.

The installation process must be done at a temperature between 10° and 25°C

Please, make sure all the flooring products are from the same item collection and made from the same lot. The product range is a vinyl textile therefore it has all the textile properties and these may suffer variations or changes with time. These variations may affect and alter the color.

Tools required: 2000mm ruler, rollers, masking tape, cutter, toothed spatula, cold welding.

#### ROLL INSTALLATION

Roll-packed products are finished in approx. 200cm width with some extra material allowing overlapping for proper installation.

Always rolled out in the direction of length of the room this will improve the appearance of the flooring and simplify the maintenance. Remember to avoid seams across the flooring.

When making the joints with the walls, use the spatula and the cutter to make the perimeter.

#### Instructions

1. Draw a line 196cm away from the wall.
2. Extend the first roll following the line as a reference. This will allow to solve possible irregularities in the encounter with the wall.
3. Stick adhesive tape (masking or painter's tape, masking tape, masking tape) on the outside of the first roll.
4. Repeat the process for the next roll, so that there is an overlap of approximately 4 cm.

-NOTE: For grated designs, adjust the overlapping area until the design fits.

5. Fold the rolls halfway and pour the recommended adhesive.
  - The adhesive should be uniform over the entire surface.
  - Use a notched spatula to go over areas with grooves to remove all bumps.
6. Allow the adhesive to aerate. Wait until the adhesive has the adequate tackiness, the time can vary depending on the climatic conditions. The right time is when the glue is sticky to the touch, i.e. when you remove your hand the glue stretches, but does not stick to your fingers.
7. After the recommended airing time has elapsed, glue the first roll, using a roller to avoid imperfections.
8. Repeat the process with the second roll, remembering to overlap it 4 cm over the previous roll.
9. Repeat the same process with the other half.
10. Once the roll is in place, it is necessary to make passes with a metal roller (approximately 80 kg) to remove any air bubbles and facilitate gluing. Clean any adhesive residue before it hardens.
11. Cut in the center of the overlapped area, along the junction of the 2 rolls, with the help of cutter and ruler.
12. Remove the 2 strips of waste.
13. Press with a roller on the joint to ensure proper bonding.
14. Apply the cold weld (LINKFLOOR COLD WELDING) inside the cut to seal the joints. The sealing of the joints will be done 24 hours after the application of the adhesive.
15. Remove the tape once the glue is dry.
16. Reinforce the gluing of the joints using a hand roller.
17. The total setting time of the adhesive is 48 hours.

**a. Installation in kitchens and bathrooms:**

In areas such as kitchens and bathrooms, carry out the installation as described above bearing in mind that:

- Installation in bathrooms and kitchens is recommended for residential use only.
- Do not install in saunas, commercial laundries or areas where the floor is often very damp or subject to extreme temperatures.
- To prevent water or other liquid agents from getting under the flooring, apply flexible silicone between the 10 mm gap of the flooring and the vertical face.

-We recommend installing an expansion joint in the bathroom and kitchen door.

-Do not install kitchen units on LINKFLOOR flooring. Also fill the expansion joints of all fixed obstacles such as kitchen units, pipes, door frames, sinks and toilets with silicone sealant.

-Do not install LINKFLOOR in rooms with water drains in the subfloor.

**FINAL FINISH**

Use a clean white cloth to remove lint and residue. Use a neutral soap for daily/weekly cleaning. L'Antic Colonial recommends the use of Clean and Green Active. More detailed cleaning and maintenance information can be found at [www.anticcolonial.com](http://www.anticcolonial.com).

**WARRANTY**

You can check the warranty conditions of the product on the website [www.anticcolonial.com](http://www.anticcolonial.com), in the catalog, or by contacting your distributor.